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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
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EXAMINER

HUSON, MONICA ANNE

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PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No. 10/764,444	Applicant(s) DAIROKU ET AL.	
	Examiner MONICA A. HUSON	Art Unit 1791	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 02 February 2009.
- 2a) ☒ This action is **FINAL**. 2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-22 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-22 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on _____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☒ All b) ☐ Some * c) ☐ None of:
1. ☒ Certified copies of the priority documents have been received.
2. ☐ Certified copies of the priority documents have been received in Application No. _____.
3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413) |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | Paper No(s)/Mail Date. _____ |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____ |

DETAILED ACTION

This office action is in response to the Amendment filed 2 February 2009.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1-4, 6, and 19-21 are rejected under 35 U.S.C. 103(a) as being unpatentable over Golander et al. (U.S. Patent 4,840,851). Regarding Claims 1, 19, and 20-21, Golander et al., hereafter "Golander," show that it is known to carry out a method of manufacturing a water-absorbing shaped body (Column 8, line 40), comprising the step of polymerizing an aqueous solution without the presence of a thickening agent and including a photo polymerization initiator and a water-soluble ethylenically unsaturated monomer containing an amount of acrylic acid by radiating light intermittently onto the aqueous solution (Column 2, lines 62-64; Column 7, lines 11-26; Column 8, line 65; Column 9, lines 7-9; Example 1; note that Golander does not use a thickening agent), shaping the polymerized aqueous solution, and drying the water-absorbing shaped body obtained after polymerization (Example 6; Column 7, lines 13-33). Golander does not specifically show at least 50 mol% (Claim 1), at least 80 mol% (Claim 19), or at least 95 mol% (Claim 20) however he does show using acrylic acid in equimolar amounts with another reactant in Example 7. Therefore, it is interpreted that the amounts of acrylic acid are recognized as variable, and where the general conditions of a claim are disclosed by the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation (See MPEP 2144.05

(II)(A)). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use any appropriate mol% of acrylic acid in Golander's molding process in order to most effectively carry out the polymerization reaction.

Regarding Claim 2, Golander shows the process as claimed as discussed in the rejection of Claim 1 above, including a method wherein the aqueous solution is polymerized on a surface of another base material (Column 2, lines 55-57).

Regarding Claim 3, Golander shows the process as claimed as discussed in the rejection of Claim 1 above, including a method wherein the aqueous solution before the light is radiated includes a cross linking agent in advance (Column 3, lines 50-57).

Regarding Claim 4, Golander shows the process as claimed as discussed in the rejection of Claim 1 above, including a method wherein the aqueous solution further includes a radical polymerization initiator other than the photo polymerization initiator (Claim 28).

Regarding Claim 6, Golander shows the process as claimed as discussed in the rejection of Claim 1 above, wherein the aqueous solution is shaped into a film shape (Example 6).

Claims 5, 7-11, 13-18, and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Golander et al. (U.S. Patent 4,840,851), in view of Vesley et al. (U.S. Patent 6,960,275).

Regarding Claim 5, Golander shows the process as claimed as discussed in the rejection of Claim 1 above, but he does not show applying heat after the light radiation. Vesley et al., hereafter "Vesley," show that it is known to carry out a method of making an absorbent article wherein polymerization is furthered by applying heat after the light is radiated (Column 5, lines 16-18, 52-53). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's heat after the light radiation step in Golander in order to perfect the polymerization and fix the article's physical characteristics.

Regarding Claims 7, 18, and 22, Golander shows that it is known to carry out a method of manufacturing a water absorbing shaped body (Column 8, line 40),

comprising the step of a first polymerization step of radiating light onto an aqueous solution not containing a thickening agent and including a photo polymerization initiator and a water-soluble ethylenically unsaturated monomer, so as to polymerize a part of the water soluble ethylenically unsaturated monomer to thicken the aqueous solution (Column 7, lines 10-17; note that Golander does not use a thickening agent), and a second step of radiating light onto the aqueous solution having a shape so that a rest of the water soluble ethylenically unsaturated monomer is polymerized, the aqueous solution having been shaped and including the polymer as a part thereof (Column 7, lines 18-26). Golander does not show an intermediate shaping step. Vesley shows that it is known to carry out a method of forming an absorbent article including a first polymerization step, a shaping step of stopping radiation of light and shaping the article into a desired shape, and a final polymerization step (Figure 1, element 114=first curing, space between 114 and 126=shaping step after curing is stopped, 126=second curing; Column 5, lines 41-65; Column 8, lines 21-49). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's intermediate shaping step during Golander's molding process in order to allow the article to be shaped without the curing conditions' influence. Golander does not specifically show at least 50 mol%, however he does show using acrylic acid in equimolar amounts with another reactant in Example 7. Therefore, it is interpreted that where the general conditions of a claim are disclosed by the prior art, it is not inventive to discover the optimum or workable ranges by routine experimentation (See MPEP 2144.05 (II)(A)). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use any appropriate mol% of acrylic acid in Golander's molding process in order to most effectively carry out the polymerization reaction.

Regarding Claim 8, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, including a method wherein the aqueous solution before the light is radiated includes a cross linking agent in advance (Column 3, lines 50-57), meeting applicant's claim.

Regarding Claim 9, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, but he does not show a shaping step. Vesley shows that it is known to carry out a method of forming an absorbent article including a first polymerization step, a shaping step of stopping radiation of light and shaping the article into a desired shape, and a second polymerization step of the article which is being shaped (Figure 1, element 104, 114, 126; Column 5, lines 41-65; Column 8, lines 21-49). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's intermediate shaping step during Goldander's molding process in order to impart the desired physical details to the molded article.

Regarding Claim 10, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, including a method wherein the aqueous solution further includes a radical polymerization initiator other than the photo polymerization initiator (Claim 28), meeting applicant's claim.

Regarding Claim 11, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, but he does not show applying heat after the light radiation. Vesley shows that it is known to carry out a method of making an absorbent article wherein polymerization is furthered by applying heat after the light is radiated (Column 5, lines 16-18, 52-53). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's heat after the light radiation step in Golander in order to perfect the polymerization and fix the article's physical characteristics.

Regarding Claim 13, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, but he does not show a shaping step. Vesley shows that it is known to carry out a method wherein the shaping step is performed right after the first polymerization step (Figure 1, element 104, 114). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's shaping step after the first polymerization step of Golander's molding method in order to form desired details into the thickened semi-polymerized article.

Regarding Claim 14, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, but he does not show a continuous belt. Vesley shows that

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it is known to carry out a method wherein the first polymerization step and the shaping step are performed on a continuous belt (Figure 1, element 106). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's continuous belt during Golander's molding process because continuous processes are more efficient and produce more articles per time frame.

Regarding Claim 15, Golander shows the process as claimed as discussed in the rejection of Claim 7 above, wherein the aqueous solution is shaped into a film shape (Example 6), meeting applicant's claim.

Regarding Claims 16 and 17, Golander shows the process as claimed as discussed in the rejection of Claims 6 and 15, respectively, but he does not show a porous article. Vesley shows that it is known to carry out a method wherein the water absorbing shaped body is permeable (Column 6, lines 55-67; Column 7, lines 1-9; permeable~porous). It would have been prima facie obvious to one of ordinary skill in the art at the time the invention was made to use Vesley's permeable article as that during Golander's molding process in order to allow passage of desired fluids through the water absorbing body.

Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Golander and Vesley, further in view of Phan et al. (U.S. Patent 6,022,610). Golander shows the process as claimed as discussed in the rejection of Claim 7 above, but he does not show a fiber substrate. Phan et al., hereafter "Phan," teaches a method for adding a water absorbent polymer congruent in shape to a capillary substrate (fiber base material) (abstract and col. 1, lines 33-39; 44-51 and col. 4, lines 10-22). It would have been obvious to one of ordinary skill in the art at the time the invention was made to use a capillary substrate (fiber base material), as taught by Phan. in the method of Golander because the capillary substrate (fiber base material) will have increased absorbent qualities.

Response to Arguments

Applicant contends that Golander and Vesley do not suggest the claimed invention because Vesley does not show an arrangement corresponding to the arrangement of stopping the radiation of light, and shaping an aqueous solution, followed by a second radiation step. This is not persuasive because, relative to the polymer, radiation is stopped once the polymer moves beyond element 114. It is then shaped as it moves around the roller 104. Then, radiation is then begun again by element 126. Note that the claim does not require using the same source of radiation; even in applicant's description, applicant uses two sources of radiation with an intermediate conveyor shaping system (see page 30-31, 36-37 of originally-filed specification).

Applicant contends that Golander and Vesley do not suggest the claimed invention because neither describes an acrylic acid or an acrylic acid salt which constitutes at least half, and like more, up to 95mol% of ethylenically unsaturated monomer. This is not persuasive because this is the opposite of what is claimed ("unsaturated monomer containing at least 50 mol% of acrylic acid, an acrylic acid salt or both"). Further, this is not persuasive because this value is held to be obvious, as noted above.

As noted above, Golander shows applying radiation in first and second doses to partially polymerize and polymerize, respectively, a polymer element. Vesley shows applying radiation to a polymer element in first and second doses, with an intermediate shaping process. It is maintained that the combination of these two teachings fairly suggests the instant invention.

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not

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mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to MONICA A. HUSON whose telephone number is (571)272-1198. The examiner can normally be reached on Monday-Friday 7:00am-4:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Christina Johnson can be reached on 571-272-1176. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

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